Type 439

Safety Relief Valves – spring loaded

Metric Units

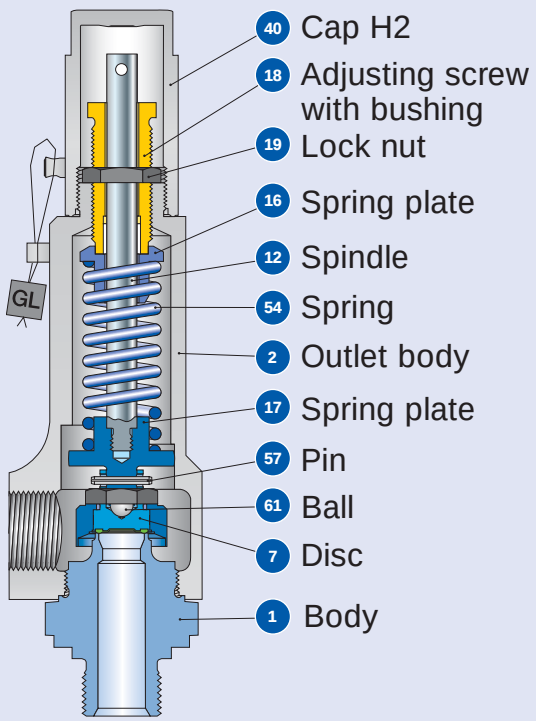
Facts

LESER

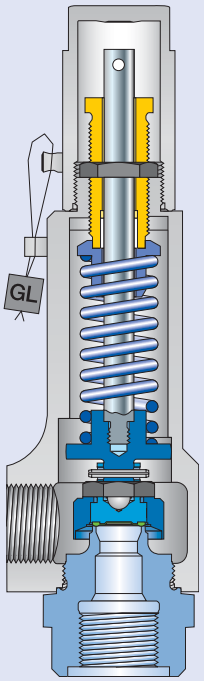
The-Safety-Valve.com

LWN 461.07-E

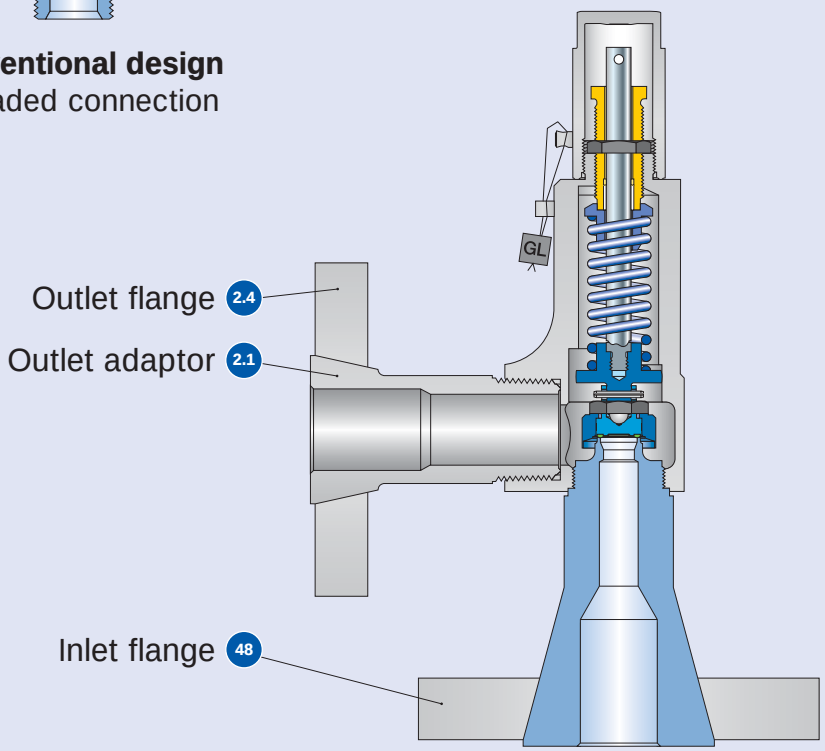
Available designs



Conventional design
Threaded connection



Conventional design
Threaded connection



Conventional design
Flange connection

Available designs – materials

Materials

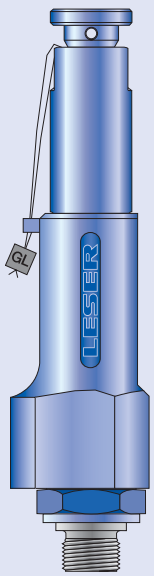
Item	Component	Remarks	Type 4393	Type 4394
1	Base / Inlet body	Threaded connection	1.4104 SA 479 430	1.4404 SA 479 316L
		Flange connection	1.4404 SA 479 316L	1.4404 SA 479 316L
2	Outlet body		1.4104 SA 479 430	1.4404 SA 479 316L
2.1	Outlet adaptor	Flange connection	1.4404 316L	1.4404 316L
2.4	Outlet flange	Flange connection	1.4404 316L	1.4404 316L
7	Vulcanized soft seal disc		1.4404 SA 479 316L	1.4404 SA 479 316L
7.1	Disc with vulcanized soft seal	“N”	NBR Nitrile-Butadiene	NBR Nitrile-Butadiene
		“K”	CR Chloroprene	CR Chloroprene
		“D”	EPDM Ethylen-Propylene-Diene	EPDM Ethylen-Propylene-Diene
		“L”	FKM Fluorocarbon	FKM Fluorocarbon
		“C”	FFKM Perflouro	FFKM Perflouro
12	Spindle		1.4021 420	1.4404 316L
16/17	Spring plate		1.4104 Chrome steel	1.4404 316L
18	Adjusting screw with bushing		1.4104 / PTFE Chrome steel / PTFE	1.4404 / PTFE 316L / PTFE
19	Lock nut		1.0718 Steel	1.4404 316L
40	Cap H2		1.0718 Steel	1.4404 316L
48	Inlet flange	Flange connection	1.4404 316L	1.4404 316L
54	Spring		1.4310 Stainless steel	1.4310 Stainless steel
57	Pin		1.4310 Stainless steel	1.4310 Stainless steel
61	Ball		1.3541 Hardened stainless steel	1.4401 316

Please notice:

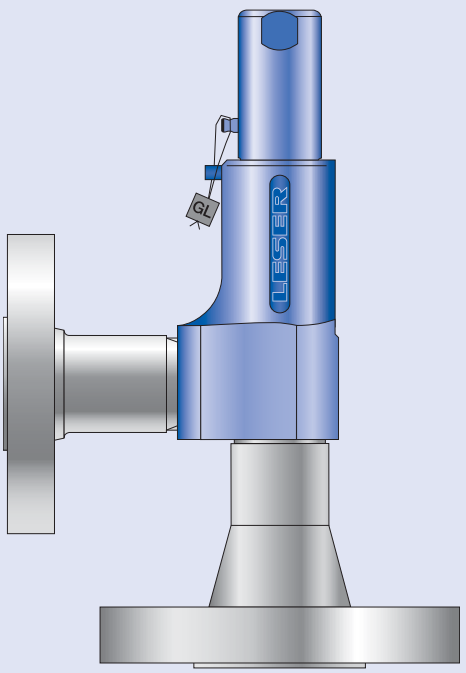
- Modifications reserved by LESER.
- LESER can upgrade materials without notice.
- Every part can be replaced by other material acc. to customer specification.

How to order – Article numbers

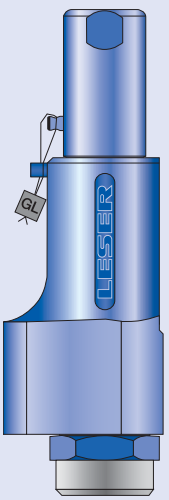
Article numbers			
Actual Orifice diameter d_0 [mm]			10
Actual Orifice area A_0 [mm²]			78,5
Actual Orifice diameter d_0 [inch]			0,394
Actual Orifice area A_0 [inch²]			0,122
Soft seal material		NBR “N”	J30
		CR “K”	J21
		EPDM “D”	J22
		FKM “L”	J23
		FFKM “C”	J20
Base / Inlet body material: 1.4104 (430)			
H2	Art.-No. **4393.**		**2882**
H3 p_{max} = 10 bar_g	Art.-No. **4393.**		**2883**
H4	Art.-No. **4393.**		**2884**
p [bar_g]	S/G/L		**0,1 – 16**
p [psig]	S/G/L		**1,5 – 232**
Base / Inlet body material: 1.4404 (316L)			
H2	Art.-No. **4394.**		**2892**
H4	Art.-No. **4394.**		**2894**
p [bar_g]	S/G/L		**0,1 – 16**
p [psig]	S/G/L		**1,5 – 232**



Type 439 Male
Outlet body $^1/_2$"
Pull button H3
Conventional design



Type 439 Flanged connection
Outlet body 1"
Cap H2
Conventional design



Type 439 Female
Outlet body 1"
Cap H2
Conventional design

Dimensions and weights – Metric Units

Threaded connections

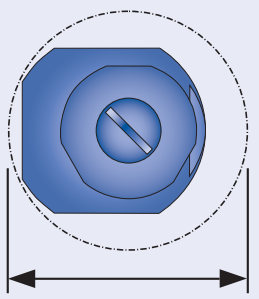
			Size Outlet body	1/2"	3/4"	1"
			Actual Orifice diameter d_0 [mm]	10	10	10
			Actual Orifice area A_0 [mm²]	78,5	78,5	78,5
Weight			[kg]	1,2	1,6	1,6
Required installation diameter			[mm]	65	80	80
Inlet thread "Female"						
DIN ISO 228-1 Center to face	[mm]	**G**	Inlet a	45	55	55
			Outlet b	30	37	37
Height	[mm]		H max.	210	220	220
ISO 7-1/BS 21 Center to face	[mm]	**Rc**	Inlet a	45	55	55
			Outlet b	30	37	37
Height	[mm]		H max.	210	220	220
ANSI/ASME B1.20.1 Center to face	[mm]	**NPT**	Inlet a	45	55	55
			Outlet b	30	37	37
Height	[mm]		H max.	210	220	220
Inlet thread "Male"						
DIN ISO 228-1 Center to face	[mm]	**G**	Inlet a	33	33	36
			Outlet b	30	37	37
ISO 7-1/BS 21 Center to face	[mm]	**R**	Inlet a	31	31	34
			Outlet b	30	37	37
ANSI/ASME B1.20.1 Center to face	[mm]	**NPT**	Inlet a	31	31	34
			Outlet b	30	37	37

Height inlet thread "Male"

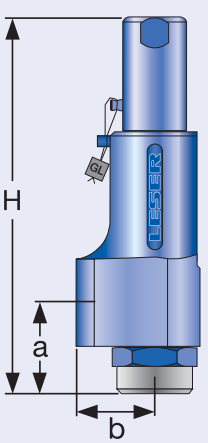
Inlet thread			Size	3/8"	1/2"	3/4"	1"
DIN ISO 228-1	[mm]	**G**	H max.	210	212	214	216
ISO 7-1/BS 21	[mm]	**R**	H max.	–	215	216	219
ASME B1.20.1	[mm]	**NPT**	H max.	–	218	218	223

Length of screwed end "c" inlet thread "Male"

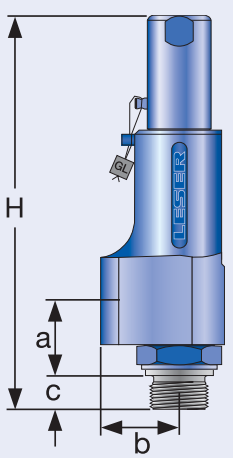
Inlet thread			Size	3/8"	1/2"	3/4"	1"
DIN ISO 228-1	[mm]	**G**		12	14	16	18
ISO 7-1/BS 21	[mm]	**R**		–	19	20	23
ASME B1.20.1	[mm]	**NPT**		–	22	22	27



Required installation diameter



Conventional design – Female thread



Conventional design – Male thread

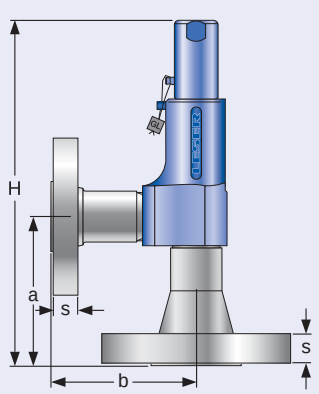
Dimensions and weights – Metric Units

Flanged connection

Actual Orifice diameter d_0 [mm]			10
Actual Orifice area A_0 [mm²]			78,5
DIN ISO 1092-1 (Available flange sizes refer to page 04/05)			
			Flange rating PN 40
Center to face	[mm]	Inlet a	100
		Outlet b	100
Height [H4]	[mm]	H max.	263
			Flange rating ≥ PN 160
Center to face	[mm]	Inlet a	103
		Outlet b	100
Height [H4]	[mm]	H max.	266
ASME B 16.5 (Available flange sizes refer to page 04/05)			
			Flange rating class 150
Center to face	[mm]	Inlet a	100
		Outlet b	100
Height [H4]	[mm]	H max.	263
			Flange rating class ≥ 300
Center to face	[mm]	Inlet a	103
		Outlet b	100
Height [H4]	[mm]	H max.	266
Weight			
For the calculation of the total weight please use the Formular: $W_T = W_N + W_F$ (Inlet) + W_F (Outlet)			
Weight net (without inlet and outlet flange)	[kg]	W_N	2,4

Flange dimensions and availability

			DIN ISO 1092-1 / Flange rating PN					ASME B16.5 / Flange rating class						
		Size	40	160	250	320	400	Size	150	300	600	900	1500	2500
DN 15								**NPS 1/2"**						
Flange thickness	[mm]	s	18	22	26	26	30		14	18		26		30,2
Weight slip on flange	[kg]	W_F	0,8	1,2	2,5	2,5	3,6		0,6	0,9		2,1		3
Available at Inlet			✓	✓	✓	✓	✓		✓	✓		✓		✓
Available at Outlet			✓	✓	✓				✓	✓		✓		
DN 20								**NPS 3/4"**						
Flange thickness	[mm]	s	20	22					15	18		25,4		32
Weight slip on flange	[kg]	W_F	1,1	1,3					0,8	1,4		2,3		3,5
Available at Inlet			✓	✓					✓	✓		✓		✓
Available at Outlet			✓	✓					✓	✓		✓		
DN 25								**NPS 1"**						
Flange thickness	[mm]	s	22	26	30	36	40		17	21,5		32,5		40
Weight slip on flange	[kg]	W_F	1,3	2,6	3,5	5	7,5		1	2,1		4,1		5,1
Available at Inlet			✓	✓	✓	✓	✓		✓	✓		✓		✓
Available at Outlet			✓	✓	✓	✓	✓		✓	✓		✓		



Conventional design

Pressure temperature ratings

Metric Units

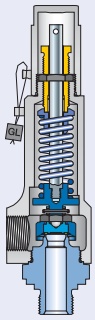
Actual Orifice diameter d_0 [mm]		10			
Actual Orifice Area A_0 [mm²]		78,5			
Body material: 1.4104 (430)					
Base / Inlet Body	Connection size	3/8"	1/2"	3/4"	1"
	Pressure rating	PN 320			
Outlet body	Pressure rating	PN 160			
Minimum set pressure	p [bar_g] S/G/L	0,1			
Maximum set pressure	p [bar_g] S/G/L	10 only H3 16			
Temperature acc. to DIN EN	min [°C]	-10			
	max [°C]	+150			
Temperature acc. to ASME	min [°C]	-29			
	max [°C]	+150			
Body material: 1.4404 (316L)					
Base / Inlet Body	Connection size	3/8"	1/2"	3/4"	1"
	Pressure rating	PN 320			
Outlet body	Pressure rating	PN 160			
Minimum set pressure	p [bar_g] S/G/L	0,1			
Maximum set pressure	p [bar_g] S/G/L	10 only H3 16			
Temperature acc. to DIN EN	min [°C]	-45			
	max [°C]	+150			
Temperature acc. to ASME	min [°C]	-268			
	max [°C]	+150			

US Units

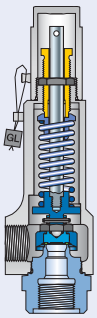
Actual Orifice diameter d_0 [inch]		0,394			
Actual Orifice area A_0 [inch²]		0,122			
Body material: 1.4104 (430)					
Base / Inlet Body	Connection size	3/8"	1/2"	3/4"	1"
Minimum set pressure	p [psig] S/G/L	1,5			
Maximum set pressure	p [psig] S/G/L	145 only H3 232			
Temperature acc. to DIN EN	min [°F]	+14			
	max [°F]	+302			
Temperature acc. to ASME	min [°F]	-20			
	max [°F]	+302			
Body material: 1.4404 (316L)					
Base / Inlet Body	Connection size	3/8"	1/2"	3/4"	1"
Minimum set pressure	p [psig] S/G/L	0,1			
Maximum set pressure	p [psig] S/G/L	145 only H3 232			
Temperature acc. to DIN EN	min [°F]	-49			
	max [°F]	+302			
Temperature acc. to ASME	min [°F]	-450			
	max [°F]	+302			

Available Options

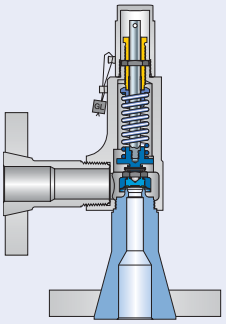
Male thread



Female thread

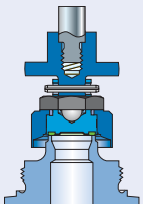


Flanged version



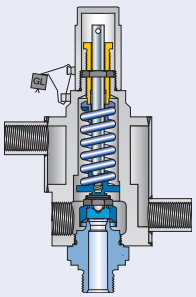
Vulcanized soft seal disc

J30: NBR “N”
J21: CR “K”
J22: EPDM “D”
J23: FKM “L”
J20: FFKM “C”



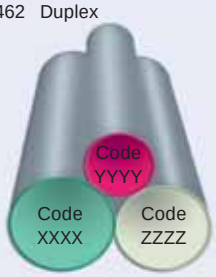
Heating jacket

H29



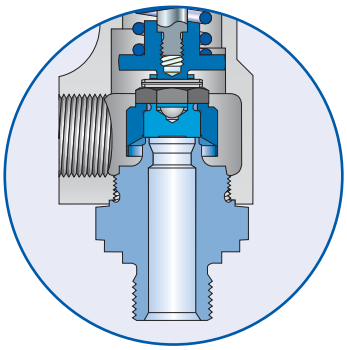
Special material

2.4610 Hastelloy® C4
2.4360 Monel® 400
1.4462 Duplex

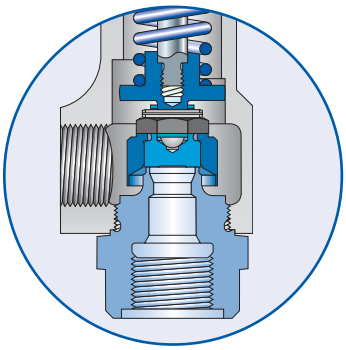


Available connections

For dimensions and weights refer to:
Type 437 – page 01/08 + 01/10
Type 438 – page 02/08 + 02/10
Type 439 – page 03/08 + 03/10



Male thread



Female thread

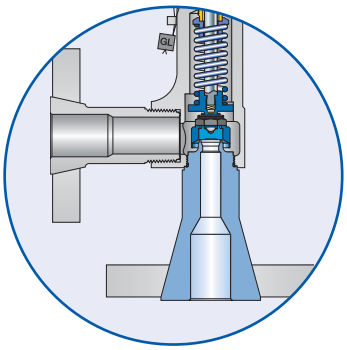
Threaded connections

		Available for complete 437 series			
	Valve size	Option code	Inlet	Option code	Outlet
Male thread DIN ISO 228-1					
G	$^3/_8$"	V49	✓	–	–
	$^1/_2$ "	V54	✓	–	–
	$^3/_4$"	V55	✓	–	–
	1"	V56	✓	–	–
Female thread DIN ISO 228-1					
G	$^1/_2$"	V50	✓	V65	✓
	$^3/_4$"	V51	✓	V76	✓
	1"	V52	✓	V66	✓
Male thread DIN ISO 7-1/BS 21					
R/BSPT	$^1/_2$"	V30	✓	–	–
	$^3/_4$"	V31	✓	–	–
	1"	V32	✓	–	–
Female thread DIN ISO 7-1/BS 21					
Rc/BSPT	$^1/_2$"	V38	✓	V34	✓
	$^3/_4$"	V39	✓	V35	✓
	1"	V40	✓	V36	✓
Male thread ANSI/ASME B1.20.1					
NPT	$^1/_2$"	V61	✓	–	–
	$^3/_4$"	V62	✓	–	–
	1"	V63	✓	–	–
Female thread ANSI/ASME B1.20.1					
NPT	$^1/_2$"	V58	✓	V70	✓
	$^3/_4$"	V59	✓	V71	✓
	1"	V60	✓	V72	✓

Flanged and threaded connections can be combined.
Threads according to other standards are available.
Please specify in writing (diameter, pressure rating, standard).

Available connections

For dimensions and weights refer to:
Type 437 – page 01/09 + 01/11
Type 438 – page 02/09 + 02/11
Type 439 – page 03/09 + 03/11



Flanged version

Flanged connections

Available for complete 437 series

	PN	Option code	Inlet	Option code	Outlet
DIN ISO 1092-1 (PN > 100: DIN 2501)					
DN 15	**40**	I21	✓	I40	✓
	160	I22	✓	I41	✓
	250	I23	✓	I42	✓
	320	I24	✓	–	–
	400	I25	✓	–	–
DN 20	**40**	I26	✓	I43	✓
	160	I27	✓	I44	✓
	250	–	–	–	–
DN 25	**40**	I31	✓	I46	✓
	160	I32	✓	I47	✓
	250	I33	✓	I48	✓
	320	I34	✓	–	–
	400	I35	✓	–	–

	Class	Option code	Inlet	Option code	Outlet
ANSI/ASME B 16.5					
NPS $^1/_2$"	**150**	V01	✓	V24	✓
	300	V02	✓	V13	✓
	600	V02	✓	V13	✓
	900	V03	✓	V14	✓
	1500	V03	✓	–	–
	2500	V04	–	–	–
NPS $^3/_4$"	**150**	V05	✓	V15	✓
	300	V06	✓	V16	✓
	600	V06	✓	V16	✓
	900	V07	✓	V17	✓
	1500	V07	✓	–	–
	2500	V08	✓	–	–
NPS 1"	**150**	V09	✓	V18	✓
	300	V10	✓	V19	✓
	600	V10	✓	V19	✓
	900	V11	✓	V20	✓
	1500	V11	✓	–	–
	2500	V12	✓	–	–

Flanged and threaded connections can be combined.
Threads according to other standards are available.
Please specify in writing (diameter, pressure rating, standard).